


KIT
Karlsruhe Institute of Technology

Reliable Computing I

Lecture 5: Reliability Evaluation

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National Research Center of the Helmholtz Association

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Today's Lecture



■ Reliability evaluation

- Permanent and temporary failures

■ Combinatorial modeling

- Series
- Parallel
- Series-parallel
- Non-series-parallel
- k-out-of-n
- TMR vs. Simplex
- Effects of voter, coverage

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2

Evaluation Criteria



- A method of evaluation is required in order to compare the redundancy techniques and make subsequent design tradeoffs
- Modeling techniques are very vital means for obtaining reasonable predictions for system reliability and availability
 - Combinatorial: series/parallel, K-of-N, nonseries/nonparallel
 - Markov: time invariant, discrete time, continuous time, hybrid
 - Queuing
- Using these techniques probabilistic models of systems can be created and used to evaluate system reliability and/or availability

Basic Reliability Measures



- Reliability: durational (default)
 - $R(t) = P\{\text{correct operation in duration } (0, t)\}$
- Availability: instantaneous
 - $A(t) = P\{\text{correct operation at instant } t\}$
 - Applied in presence of temporary failures
 - A steady-state value is the expected value over a range of time.
- Transaction Reliability: single transaction
 - $R_t = P\{\text{a transaction is performed correctly}\}$

Mean time to ...

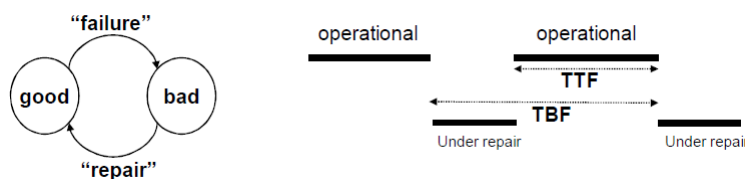


- Mean Time to Failure (MTTF):
 - expected time the unit will work without a failure.
- Mean time between failures (MTBF):
 - expected time between two successive failures.
 - Applicable when faults are temporary.
 - The time between two successive failures includes repair time and then the time to next failure.
- Mean time to repair (MTTR):
 - expected time during which the unit is non-operational.

Failures with Repair



- Time between failures: time to repair + time to next failure

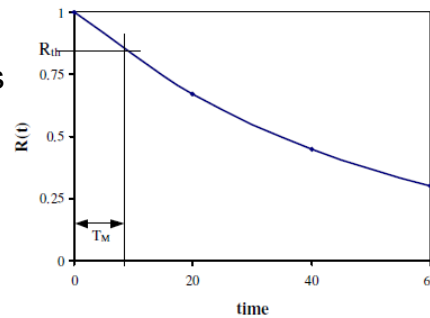


- $MTBF = MTTF + MTTR$
- MTBF, MTTF are same same when $MTTR \approx 0$
- Steady state availability = $MTTF / (MTTF + MTTR)$

Mission Time (High-Reliability Systems)



- Reliability throughout the mission must remain above a threshold reliability R_{th} .
- Mission time T_M : defined as the duration in which $R(t) \geq R_{th}$.
- R_{th} may be chosen to be perhaps 0.95.
- Mission time is a strict measure, used only for very high reliability missions.




Two Basic cases



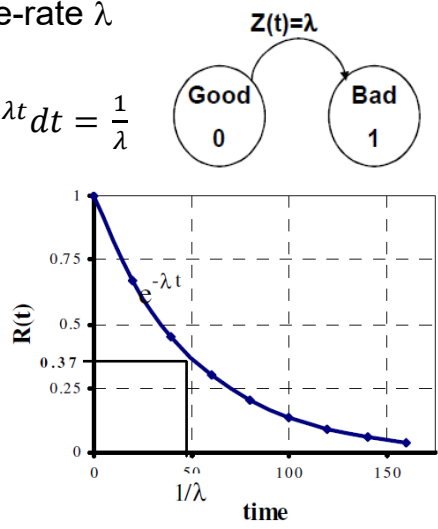
- We next consider two very important basic cases that serve as the basis for time-dependent analysis.
 1. Single unit subject to permanent failure
 - We will assume a constant failure rate to evaluate reliability and MTTF.
 2. Single unit with temporary failures
 - System has two states Good and Bad, and transitions among them are defined by transition rates.
- Both of these are example of Markov processes.

Single Unit with Permanent Failure




- Assumption: constant failure-rate λ
- Reliability = $R(t) = e^{-\lambda t}$
- $MTTF = \int_0^{\infty} R(t)dt = \int_0^{\infty} e^{-\lambda t} dt = \frac{1}{\lambda}$

- **Ex 1:** a unit has MTTF = 30,000 hrs. Find failure rate.
 $\lambda = 1/30,000 = 3.3 \times 10^{-5}/hr$
- **Ex 2:** Compute mission time T_M if $R_{th} = 0.95$.
 $e^{-\lambda T_M} = 0.95 \quad T_M = -\ln(0.95)/\lambda \approx 0.051/\lambda$
- **Ex 3:** Assume $\lambda = 3.33 \times 10^{-5}$, and $R_{th} = 0.95$ find T_M .
Ans: $T_M = 1538.8$ hrs
(compare with MTTF = 30,000)




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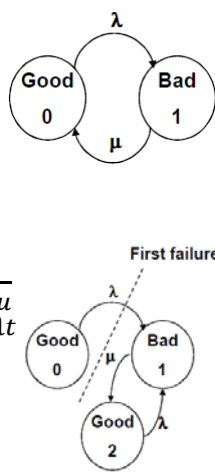
Single Unit: Temporary Failures



- Temporary: intermittent, transient, permanent with repair



- $p_0(t) = p_0(0)e^{-(\lambda+\mu)t} + \frac{\mu}{\lambda+\mu} (1 - e^{-(\lambda+\mu)t})$
- $p_1(t) = 1 - p_0(t)$
- Availability $A(t) = p_0(t)$
- Steady-state availability ($t \rightarrow \infty$) $A(t) = \frac{\mu}{\lambda+\mu}$
- Reliability: $R(t) = P\{\text{no failure in } (0,t)\} = e^{-\lambda t}$
- $MTTF = \frac{1}{\lambda}$
- Same as permanent failure



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Combinatorial Modeling



- System is divided into non-overlapping modules
- Each module is assigned either a probability of working, P_i , or a probability as function of time, $R_i(t)$
- The goal is to derive the probability, P_{sys} , or function $R_{\text{sys}}(t)$ of correct system operation
- Assumptions:
 - module failures are independent
 - once a module has failed, it is always assumed to yield incorrect results
 - system is considered failed if it does not satisfy minimal set of functioning modules
 - once system enters a failed state, other failures cannot return system to functional state
- Models typically enumerate all the states of the system that meet or exceed the requirements of correctly functioning system

Combinatorial Reliability



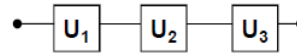
- Objective is: Given a
 - systems structure in terms of its units
 - reliability attributes of the units
 - some simplifying assumptions
- We need to evaluate the overall reliability measure.
- There are two extreme cases we will examine first:
 - Series configuration
 - Parallel configuration
 - Other cases involve combinations and other configurations.
- Note that conceptual modeling is applicable to $R(t)$, $A(t)$, $R_t(t)$. A system is either good or bad.

Series configuration



- Assume system has n components, e.g. CPU, memory, disk, terminal
- All components should survive for the system to operate correctly

$$\begin{aligned} R_s &= P\{U_1 \text{ good} \cap U_2 \text{ good} \cap U_3 \text{ good}\} \\ &= P\{U_1 g\}P\{U_2 g\}P\{U_3 g\} \\ &= R_1 R_2 R_3 \end{aligned}$$



- Reliability of the system

$$R_{series}(t) = \prod_{i=1}^n R_i(t) \text{ where } R_i(t) \text{ is the reliability of module } i$$

Series configuration



- For exponential failure rate of each component

$$\text{If } R_i(t) = e^{-\lambda_i t}$$

$$\text{then } R_s(t) = \prod e^{-\lambda_i t} = e^{-[\lambda_1 + \lambda_2 + \dots + \lambda_n]t}$$

$$R_{series}(t) = e^{-\sum_{i=1}^n \lambda_i t} = e^{-\lambda_{system} t}$$


Where $\lambda_{system} = \sum_{i=1}^n \lambda_i$ corresponds to the failure rate of the system

- System failure rate is the sum of individual failure rates:

$$\lambda_s = \lambda_1 + \lambda_2 + \dots + \lambda_n$$

- Mean time to failure:

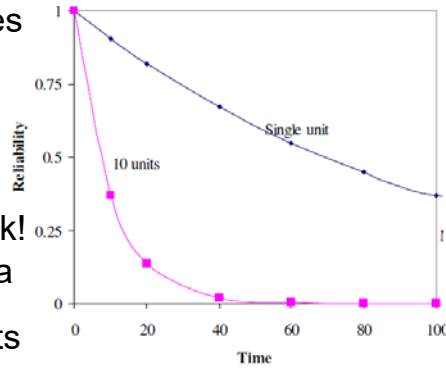
$$MTTF_{series} = \frac{1}{\sum_{i=1}^n \lambda_i}$$



“A chain is as strong as it's weakest link”?


- Let us see for a 4-unit series system
 - Assume $R_1=R_2=R_3=0.95$, $R_4=0.75$
 - $R_S=0.643$
- Thus a chain is slightly weaker than its weakest link!
- The plot gives reliability of a 10-unit system vs a single system. Each of the 10 units are identical.
 - More units, less reliability

if $X_i \equiv$ lifetime of component i then
 $0 \leq E[X] \leq \min\{E[X_i]\}$



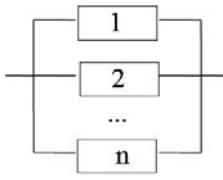
The graph plots Reliability (y-axis, 0 to 1) against Time (x-axis, 0 to 100). Two curves are shown: a blue curve for 'Single unit' and a pink curve for '10 units'. Both start at (0, 1). The 'Single unit' curve decays more slowly, reaching approximately 0.4 at time 100. The '10 units' curve decays much more rapidly, reaching 0 by time 40.

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Parallel Systems

- Assume system with spares
- As soon as fault occurs a faulty component is replaced by a spare
- Only one component needs to survive for the system to operate correctly
- Prob. of module i to survive = R_i
- Prob. of module i not to survive = $(1 - R_i)$
- Prob. of no modules to survive =
 - $(1 - R_1)(1 - R_2) \dots (1 - R_n)$
- Prob [at least one module survives] =
 - $1 - \text{Prob [none module survives]}$
- Reliability of the parallel system



A circuit diagram showing a parallel system with n modules. Each module is represented by a rectangular box labeled 1, 2, ..., n. The boxes are connected in parallel between two common vertical lines.

$$R_{parallel}(t) = 1.0 - \prod_{i=1}^n (1.0 - R_i(t))$$

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Parallel Systems



$$\begin{aligned}
 E(X) &= \int_0^{\infty} [1 - (1 - e^{-\lambda t})^n] dt \\
 &= \dots \\
 &= \frac{1}{\lambda} \sum_{i=1}^n \frac{1}{i} \\
 &\approx \frac{\ln(n)}{\lambda}
 \end{aligned}$$

Parallel Configuration: Example



- Problem: Need system reliability $R_s = 1 - \epsilon$
 - How many parallel units are needed
 - If $R_1 = R_2 = \dots = R_m$, $R_m < R_s$

- Solution : $1 - R_s = (1 - R_m)^x$

$$\epsilon = (1 - R_m)^x$$

$$x = \frac{\ln \epsilon}{\ln(1 - R_m)}$$

Assume $R_s = 0.9999$ ($\epsilon = 0.0001$),
 $R_m = 0.9$
 gives $x = 4$.

Series-Parallel Systems

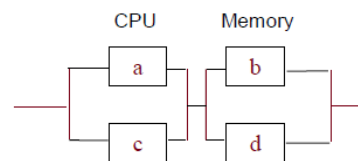


- Consider combinations of series and parallel systems
- Example, two CPUs connected to two memories in different ways

$$R_{\text{sys}} = 1 - (1 - R_a R_b) (1 - R_c R_d)$$



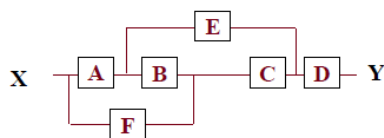
$$R_{\text{sys}} = (1 - (1 - R_a)(1 - R_c)) (1 - (1 - R_b)(1 - R_d))$$



Non-Series-Parallel-Systems




- Often a “success” diagram is used to represent the operational modes of the system

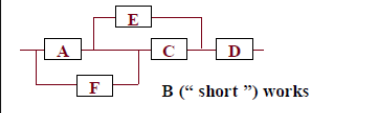


Each path from X to Y represents a configuration that leaves the system operational

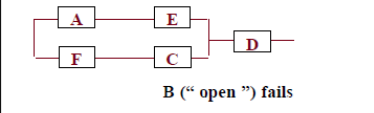
- Reliability of the system can be derived by expanding around a single module m
- $R_{\text{sys}} = R_m P(\text{system works} \mid m \text{ works}) + (1 - R_m) P(\text{system works} \mid m \text{ fails})$
 - where the notation $P(s \mid m)$ denotes the conditional probability “s given m has occurred”

Non-Series-Parallel-Systems



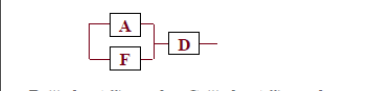


B ("short") works

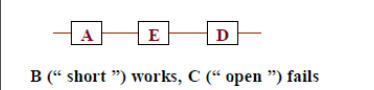


B ("open") fails

Reduced model with B replaced



B ("short") works, C ("short") works



B ("short") works, C ("open") fails

Reduction with B and C replaced


$$R_{sys} = R_B P(\text{system works} | B \text{ works}) + (1 - R_B) \{R_D [1 - (1 - R_A R_E)(1 - R_F R_C)]\}$$

$$P(\text{system works} | B \text{ works}) = R_C \{R_D [1 - (1 - R_A)(1 - R_F)]\} + (1 - R_C)(R_A R_D R_E)$$

Letting $R_A \dots R_F = R_m$ yields $R_{sys} = R_m^6 - 3R_m^5 + R_m^4 + 2R_m^3$

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21

Non-Series-Parallel-Systems



- For complex success diagrams, an upper-limit approximation on R_{sys} can be used
- An upper bound on system reliability is:

$$R_{sys} \leq 1 - \prod (1 - R_{path\ i})$$

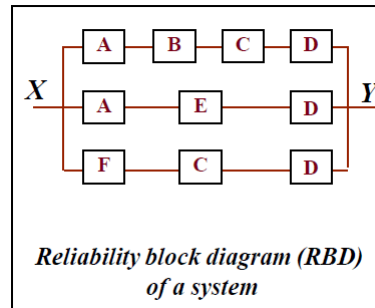
$R_{path\ i}$ is the serial reliability of path i

 - The above equation is an upper bound because the paths are not independent.
 - That is, the failure of a single module affects more than one path.

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22

Non-Series-Parallel-Systems

■ Example



$$R_{sys} \leq 1 - (1 - R_A R_B R_C R_D)(1 - R_A R_E R_D)(1 - R_F R_C R_D)$$

$$R_{sys} \leq 2R_m^3 + R_m^4 - R_m^6 - 2R_m^7 + R_m^{10}$$

k-out-of-n Systems

■ Assumption:

- we have n identical modules with statistically independent failures.

■ k-out-of-n system is operational if

- k of the n modules are good

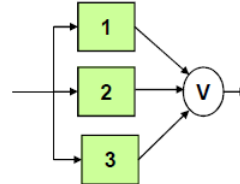
■ System reliability then is $R_{k/n} = \sum_{i=k}^n \binom{n}{i} p^i (1-p)^{n-i}$

- Where p is the probability that one unit is good
- $R_{k/n}$ is the summations of the probabilities of all good combinations
- $\binom{n}{i} = \frac{n!}{i!(n-i)!}$: choose i good systems out of n

Triple Modular Redundancy

■ 2-out-of-3 system

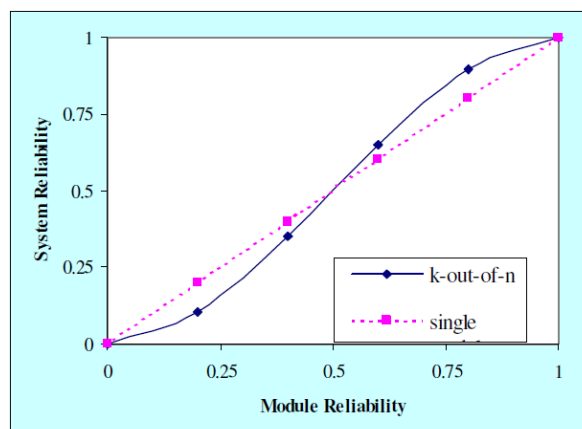
$$\begin{aligned}
 R_{TMR} &= \sum_{i=2}^3 \binom{3}{i} R^i (1-R)^{3-i} \\
 &= 3R^2(1-R) + R^3 \\
 &= 3R^2 - 2R^3
 \end{aligned}$$



- Where R is the reliability of a single module.
- This assumes that the voter is perfect
 - a reasonable assumption if the voter complexity is much less than an individual module.

TMR vs. Simplex

■ System reliability vs. module reliability



■ What is the conclusion?

TMR vs. Simplex: MTTF



- Compare reliability of simplex and TMR systems

$$R_{\text{simplex}}(t) = e^{-\lambda t}$$

$$MTTF_{\text{simplex}} = \int e^{-\lambda t} dt = 1/\lambda$$

$$MTTF = \int_0^{\infty} R_{TMR}(t) dt$$

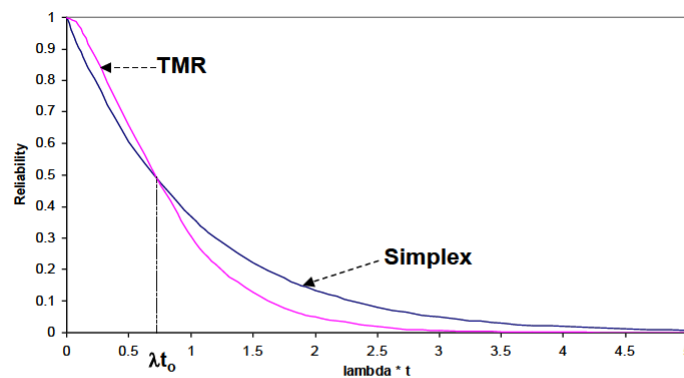
$$R_{TMR}(t) = e^{-3\lambda t} + \binom{3}{2} e^{-2\lambda t} (1 - e^{-\lambda t})$$

$$= \int_0^{\infty} (3e^{-2\lambda t} - 2e^{-3\lambda t}) dt$$

$$MTTF_{TMR} = \frac{3}{2\lambda} - \frac{2}{3\lambda} = \frac{5}{6\lambda}$$

$$MTTF_{\text{simplex}} > MTTF_{TMR}$$

TMR vs. Simplex: MTTF



$$R_{TMR}(t) \geq R(t) \quad 0 \leq t \leq t_0$$

$$R_{TMR}(t) \leq R(t) \quad t_0 \leq t < \infty$$

$$\text{where } t_0 = \frac{\ln 2}{\lambda} \approx \frac{0.7}{\lambda}$$

TMR vs. Simplex: Mission Time



- Mission time

$$R_{Th} = 3e^{-2\lambda t_m} - 2e^{-3\lambda t_m}$$

- A numerical solution for t_m can be obtained iteratively

- *Ex*: $\lambda = 1/\text{year}$, $R_{Th} = 0.95$

	<i>MTTF</i>	t_m
single	1yr	0.05
TMR	0.83	0.145

- Thus TMR mission time is much better.

TMR vs. Simplex: Availability



- Temporary faults: steady state

$$A_{TMR} = 3A^2 - 2A^3, A = \frac{\mu}{\lambda + \mu}$$

$$\text{Ex: } \frac{\lambda}{\mu} = 0.01 \Rightarrow A = 0.9901$$

$$\Rightarrow \bar{A} = 0.01$$

$$A_{TMR} = 0.9997 \Rightarrow \bar{A}_{TMR} = 0.0003$$

- Thus TMR can greatly reduce down-time in presence of temporary faults

TMR vs. Simplex: Summary

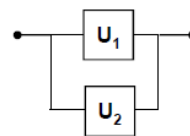


- Instead of MTTF, look at mission time
- Reliability of K-out-of-N systems very high in the beginning
 - spare components tolerate failures
- Reliability sharply falls down at the end
 - system exhausted redundancy, more hardware can possibly fail
- Such systems useful in aircraft control
 - very high reliability, short time
 - 0.99999 over 10 hour period

System with Backup: Effect of Coverage



- Failure detection is not perfect
 - Reconfiguration may not succeed
 - Attach a coverage “c”



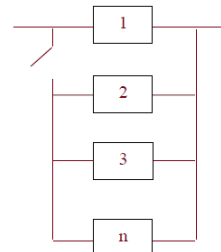
$$R_s = P\{U_1 \text{ good}\} + P\{U_2 \text{ hastaken over } | U_1 \text{ failed}\} P\{U_1 \text{ failed}\}$$

$$= R_1 + R_2 C (1 - R_1)$$

where $C = P\{\text{failure detected and successful switchover}\}$

- General case, n-1 spares

$$R_s = R_m \sum_{i=0}^{n-1} C^i (1 - R_m)^i$$



System with Backup: Effect of Coverage



- If coverage is 100%, then given low module reliability, can increase system reliability arbitrarily
 - With low coverage, reliability saturates

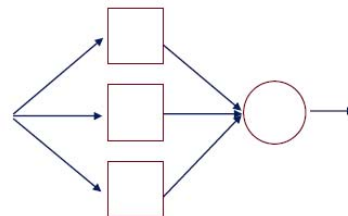
	$R_m = 0.9$	$R_m = 0.7$	$R_m = 0.5$
$C=0.99, n=2$	0.989	0.908	0.748
$C=0.99, n=4$	0.999	0.988	0.931
$C=0.99, n=\text{inf}$	0.999	0.996	0.990
$C=0.8, n=2$	0.972	0.868	0.700
$C=0.8, n=4$	0.978	0.918	0.812
$C=0.8, n=\text{inf}$	0.978	0.921	0.833

Effect of Voter



- Previous expression for reliability assumed voter 100% reliable
- Assume voter reliability R_v

$$R_{TMRV} = R_v \left(R_m^3 + \binom{3}{2} R_m^2 (1 - R_m) \right)$$



TMR+Spare



- TMR core, n-3 spares (assume same failure rate)
- System failure when all but one modules have failed.
 - If we start with 3 in the core and 2 spares, the sequence is:
 - 3+2 → 3+1 → 3+0 → 2+0 → failure
- Reliability of the system then is

$$R_s = R_{sw} [1 - nR(1-R)^{n-1} - (1-R)^n]$$
 - Where R is reliability of a single module and R_{sw} is the reliability of the switching circuit overhead.
 - R_{sw} should depend on total number of modules n, and relative complexity of the switching logic.
- Let us assume that $R_{sw} = (R^a)^n$,
 - where a is measure of relative complexity, generally $a \ll 1$
- $R_s = R^{an} [1 - nR(1-R)^{n-1} - (1-R)^n]$